

Work Order ID 151954***151954***

Page 2

Item ID: D2618

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 11/24/2016 Start Qty: 100.00

100

Cust Item ID:

Required Date: 11/29/2016 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: STCO8A 0.00***130***

Packaging

Memo

0.17

Packaging

180x

JAN 03 2017

DAS
26
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

1.67

Quality Control

DAS JAN 04 2017

21
9-89

JAN 03 2017

DAS
21
9-89

Picklist Print

Friday, October 14, 2016 1:55:58 PM

Work Order ID: 151954

151954

Parent Item: D2618

D2618

Parent Item Name: Bushing

Start Date: 11/24/2016

Required Date: 11/29/2016

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR0.750		Purchased	No			100	f	53.1000	0.258	27.15789 48,88422	DAS 44 9-89	16-12-23	
MDFI RINR0 750										**			
Delrin Round Bar 0.75" color: black													

Location

Loc Qty

Loc Code

MAT039

53.1

m134991

16.3

m135422

12.8

m135847

24

136220

→ 2,297*

→ 29.0*

→ 21.7*

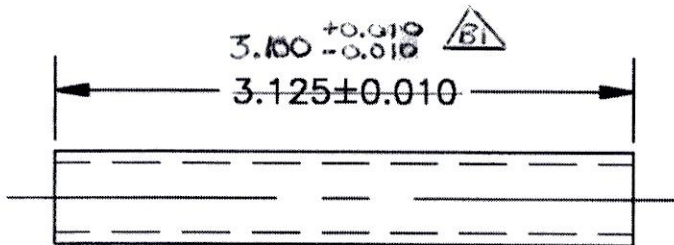
→ 47.99*

DAS
45 17-01-03
9-89



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	4# 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



$\phi 0.500$ $+0.000$
 -0.010

$\phi 0.313$ $+0.020$
 -0.000

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151954 MJS
16-10-17

MATERIAL: DELRIN OR TEFLON OR NYLON